



Aalto University

Process automation (this course)

Process Automation (CHEM-E7140), 2019-2020

Francesco Corona

Chemical and Metallurgical Engineering
School of Chemical Engineering

Generalities

People

Overview

Trajectory

Process automation

The course

SEP 25 2019
— FC —

Generalities

People

Overview

Trajectory

We study the mathematical principles and basic computational tools of state-feedback and optimal control theory to manipulate the dynamic behaviour of process systems



- Understanding of feedback control
- Examples from process systems
- (Catchy image from the internet)

The approach is general with application domains in many (bio)-chemical technologies

People



Process control and automation at Aalto University Francesco Corona

- ↪ Professor of process control and automation
- Once and future chemical engineer
- Camouflaged as computer scientist



Jukka Kortela

- ↪ Lecturer and doctor in process automation
- Invents and builds unbelievable stuff

Research developed on **computational** and **inferential thinking** of process systems

- ↪ Automatic control and machine learning
- ↪ Process optimisation and scheduling
- **Professor Iiro Harjunkoski**



Formal methods from statistics, control theory and optimisation, and applications

Overview

CHEM-E7140 is a set of **lectures (24h)** and **exercises (24h)** on process systems

- ↪ The prime objective is to provide a modern view on process control
 - ↪ The boundary between lectures and exercises will be fuzzy
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Examination (4h)

- ↪ OCT 25, 2019
- ↪ DEC 12, 2019
- ↪ FEB 20, 2020

To pass the course you need to pass the exam

- The examination pays **60%** of the final grade
- Classic pen-and-paper exam, Aalto-style

Assignments (3 ~~2~~)

- ↪ ~~SEPT 23, 2019~~
- ↪ OCT 08, 2019
- ↪ OCT 20, 2020

To pass the course you need to return them

- The assignments pay **40%** of the final grade
- We will work in randomly generated groups

Overview (cont.)

Generalities

People

Overview

Trajectory

W01 (41)	Course introduction and mathematical tools			
11/09 (08-10)	L (KONE)	01a	Process automation (Intro, course + field)	FC/JK
12/09 (08-10)	E (A046)	02a	Matrix algebra and calculus (+ coding, 1)	FC/JK
13/09 (10-12)	L (U147)	03a	Dynamical systems as ODEs	FC/JK
W02 (42)	Ordinary differential equations and state-space models			
17/09 (08-10)	E (A046)	02b	Matrix algebra and calculus (+ coding, 2)	FC/JK
18/09 (08-10)	L (KONE)	03b	Dynamical systems as ODEs	FC/JK
19/09 (08-10)	E (A046)	03c	Dynamical systems as ODEs (+ coding, 1)	FC/JK
20/09 (10-12)	L (U147)	03d	Dynamical systems as ODEs	FC/JK
W03 (43)	Process dynamics using state-space models			
23/09 (07-59)			Return assignment 01	
24/09 (08-10)	E (Y338)	03a	Dynamical system as ODEs (+ coding, 2)	FC/JK
25/09 (08-10)	L (KONE)	03a	Analysis of state-space models	FC/JK
26/09 (08-10)	E (Y338)	03b	Analysis of state-space models (+ coding)	FC/JK
27/09 (10-12)	L (U147)	03b	State feedback and controllability	FC/JK
W04 (44)	Process control using state feedback			
01/10 (12-14)	E (A046)	04a	Feedback control and controllability (+ coding)	FC/JK
02/10 (08-10)	L (KONE)	04a	Controllability and the linear quadratic regulator	FC/JK
03/10 (08-10)	E (A046)	04b	Linear quadratic regulator (+ coding, 1)	FC/JK
04/10 (10-12)	L (U147)	04b	The Cayley-Hamilton theorem	FC/JK
W05 (45)	State estimation and feedback control			
08/10 (07:59)			Return assignment 02 01	
09/10 (08-10)	L (KONE)	05a	Observability and full state estimation	FC/JK
10/10 (08-10)	E (U046)		Linear quadratic regulator (+ coding, 2)	FC/JK
11/10 (10-12)	L (U147)	05b	State estimation and Kalman filtering	FC/JK
11/10 (16-18)	E (A046)	05a	Observability (+ coding)	FC/JK
W06 (46)	State estimation and feedback control			
15/10 (12-14)	E (A046)	06a	State estimation and Kalman filtering (+ coding)	FC/JK
16/10 (08-10)	L (KONE)	06a	Linear quadratic Gaussian regulator	FC/JK
17/10 (08-10)	E (A046)	06a	Linear quadratic Gaussian regulator (+ coding)	FC/JK
18/10 (10-12)	L (U147)	06b	Pre-examination review	FC/JK
20/10 (23:59)			Return assignment 03 02	

Overview (cont.)

- ↪ Process modelling and state-space representation
 - ↪ State-feedback and optimal control
 - ↪ Optimal state estimation
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Outcome 1

- How to write and analyse a mathematical description of process system
- ↪ The model will be expressed as a set of differential equations

Outcome 2

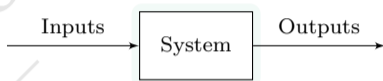
- How to design/synthesise controllers to manipulate the process system
- ↪ The design will be based on optimal state-feedback control

Outcome 3

- How to design estimators to reconstruct the process state from data
- ↪ The design will be based on optimal state feedback control

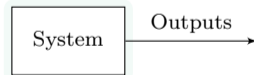
Input-output process modelling of process systems

- Controlled variables and disturbances
- Measurement variables, the data
- The system evolves in time



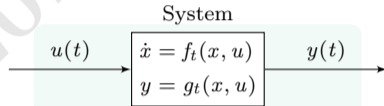
Ordinary differential equations and matrix algebra

- Force-free response (no inputs)
- Numerical integration
- Stability

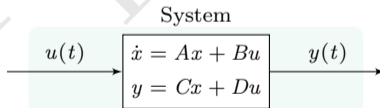


State-space process modelling

- Inputs u , outputs y and states x
- The dynamics of the states f
- From states to data g



Process dynamics (linear and time-invariant)



Trajectory (cont.)

From (linear) process dynamics to state-feedback control

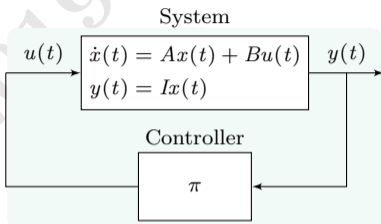
Generalities

People

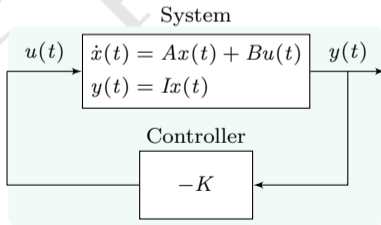
Overview

Trajectory

- We can measure the states x
- We define control actions u
- The controlled system

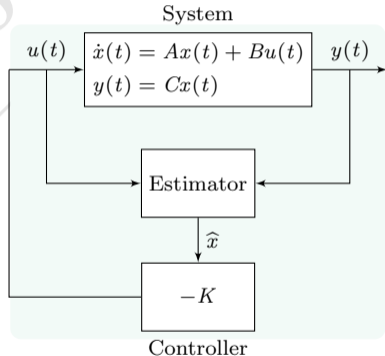


State-feedback optimal control (linear, quadratic)



Optimal state-feedback estimation and control (linear, quadratic, Gaussian)

- We cannot measure the states x anymore
- We estimate them from measurements
- Then, we define control actions u



Trajectory (cont.)

Optimal state-feedback estimation and control (the general framework)

